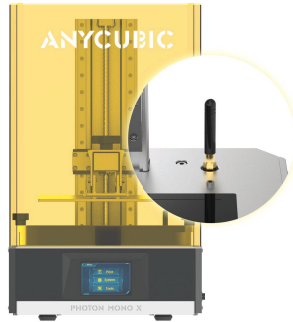


# Anycubic 3D User Manual

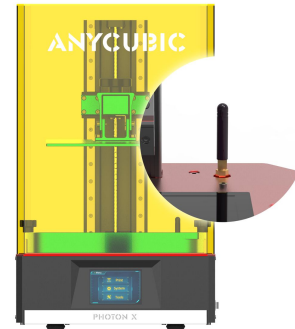
- **Before using: ensure the antenna has been installed.**



Photon Mono SE

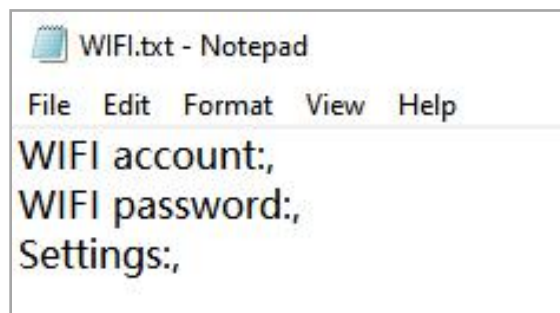


Photon Mono X



Photon X

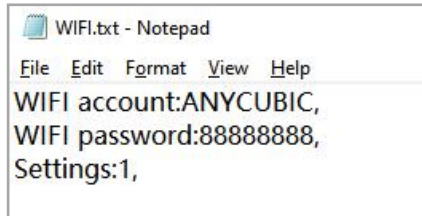
- **Connect the printer to smart phone by APP (instruction below)**
- 1) **Connect WIFI to 3D printer:** Enter the WIFI account and WIFI password with the format below in file WIFI.txt, print this file and the machine would connect WIFI automatically.



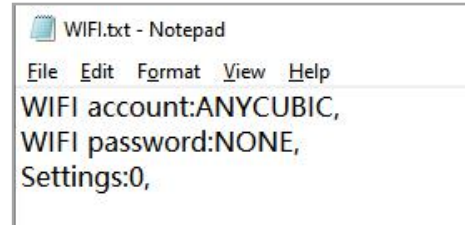
## Note:

- a. The name and format of the file WIFI.txt cannot be changed.
- b. The account and password should not contain exotic letters and should not be more than 20 characters.
- c. If the WIFI doesn't have password, enter NONE in "WIFI Password" and 0 in "Settings"; otherwise, enter 1 in "Settings".

- d. Enter the account and password without space to punctuation marks. Those punctuation marks must not be deleted.



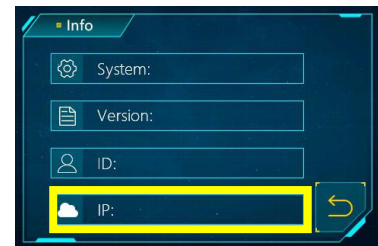
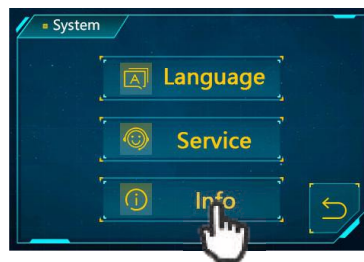
Set password



No password

- 2) Add the device on APP:

- 1 Check IP address of the device



- 2 Add the device by clicking "User" → "Device List"

**Add a Device**

Select Models:

Device Name:

IP Address:

Device Port: 6000

Cancel Confirm

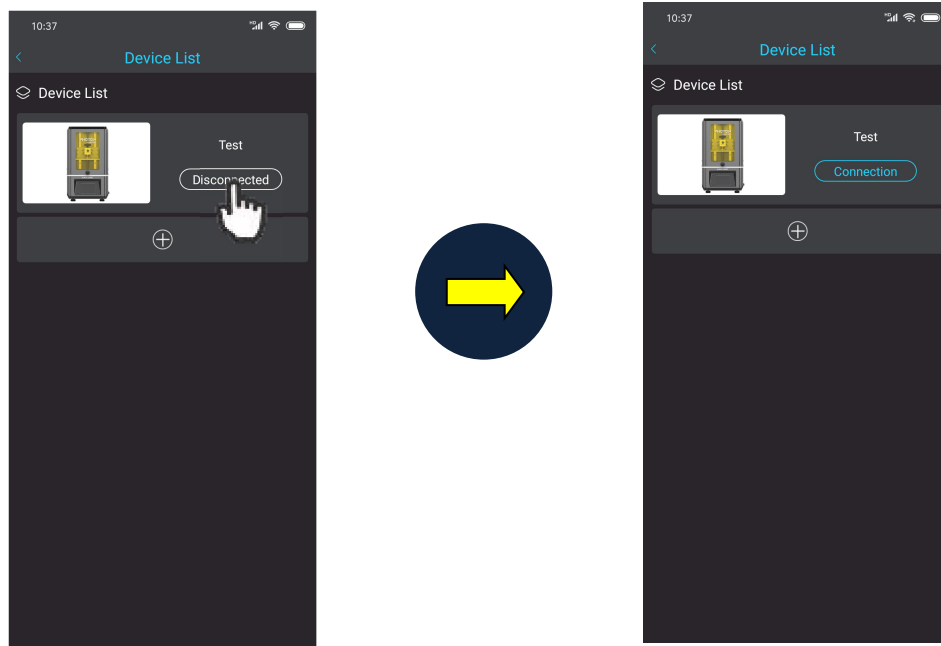
Select the machine type

Set the name of machine

Enter the IP address in ①

Finish the above parts and click "Confirm"

### 3) Connect the device:



#### Note:

- a. The smart phone and 3D printer must connect to the same WIFI.
- b. Multiple types of devices can be added to device list, but only one can be connected at a time.

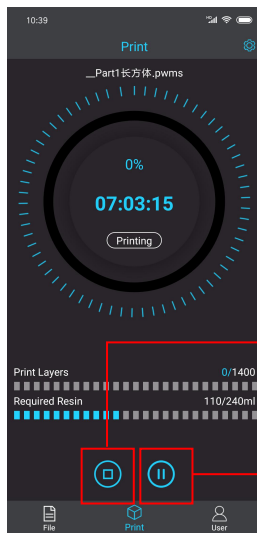
#### ● File

- 1) Click "File" on the bottom menu bar, check and preview the model file in USB memory stick which is connected to 3D printer.
- 2) Swipe left to delete the file; long press to select files to delete.
- 3) Click to select the model and then click the image "▶" on the right side of the file to enter Print interface.







- **Print control and parameters setting**

- 1) Start, pause and stop



Click to stop printing

-  Stop stage, click to start printing
-  Printing stage, click to pause printing
-  Pause stage, click to continue printing

2) Click the icon  on the top right corner to set printing parameters

